

PA 3200 GF

PA12-GB

EOS GmbH - Electro Optical Systems

Product Texts
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PA 3200 GF is a whitish, glass-filled polyamide 12 powder, which is characterised by an excellent stiffness in combination with good elongation at break. Laser-sintered parts made from PA 3200 GF possess excellent material properties:

- high stiffness
- high mechanical wear-resistance
- good thermal loadability
- excellent surface quality
- high dimensional accuracy and detail resolution
- good processability
- excellent long-term constant behaviour

A typical application for PA 3200 GF is the usage e.g. for final parts within the engine area of cars, for deep-drawing dies or any other application which requires particular stiffness, high heat distortion temperature and low abrasive wear.

Mechanical properties	Value	Unit	Test Standard
Izod Impact notched (23°C)	2	ftlb/in ²	ISO 180/1A
Izod Impact unnotched (23°C)	9.99	ftlb/in ²	ISO 180/1U
Shore D hardness (15s)	80	-	ISO 868
Ball indentation hardness	14200	psi	ISO 2039-1

3D Data	Value	Unit	Test Standard
The properties of parts manufactured using additive manufacturing technology (e.g. laser sintering, stereolithography, Fused Deposition Modelling, 3D printing) are, due to their layer-by-layer production, to some extent direction dependent. This has to be considered when designing the part and defining the build orientation.			
Tensile Modulus			ISO 527-1/-2
X Direction	464000	psi	
Y Direction	464000	psi	
Z Direction	363000	psi	
Tensile Strength			ISO 527-1/-2
X Direction	7400	psi	
Y Direction	7400	psi	
Z Direction	6820	psi	
Strain at break			ISO 527-1/-2
X Direction	9	%	
Y Direction	9	%	
Z Direction	5.5	%	
Charpy impact strength (+23°C, X Direction)	16.6	ftlb/in ²	ISO 179/1eU
Charpy notched impact strength (+23°C, X Direction)	2.57	ftlb/in ²	ISO 179/1eA
Flexural Modulus (23°C, X Direction)	421000	psi	ISO 178
Flexural Strength (X Direction)	10600	psi	ISO 178
Temp. of deflection under load			ISO 75-1/-2
1.80 MPa, X Direction	205	°F	
0.45 MPa, X Direction	314	°F	

Thermal properties	Value	Unit	Test Standard
Melting temperature (20°C/min)	349	°F	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
1.80 MPa	205	°F	
0.45 MPa	314	°F	
Vicat softening temperature			ISO 306
50°C/h 10N	354	°F	
50°C/h 50N	331	°F	

Other properties	Value	Unit	Test Standard
Density (lasersintered)	1220	kg/m ³	EOS Method
Powder colour (ac. to safety data sheet)	White	-	-

Characteristics**Processing**

Laser Sintering, Rapid Prototyping

Features

Low Coefficient of Friction